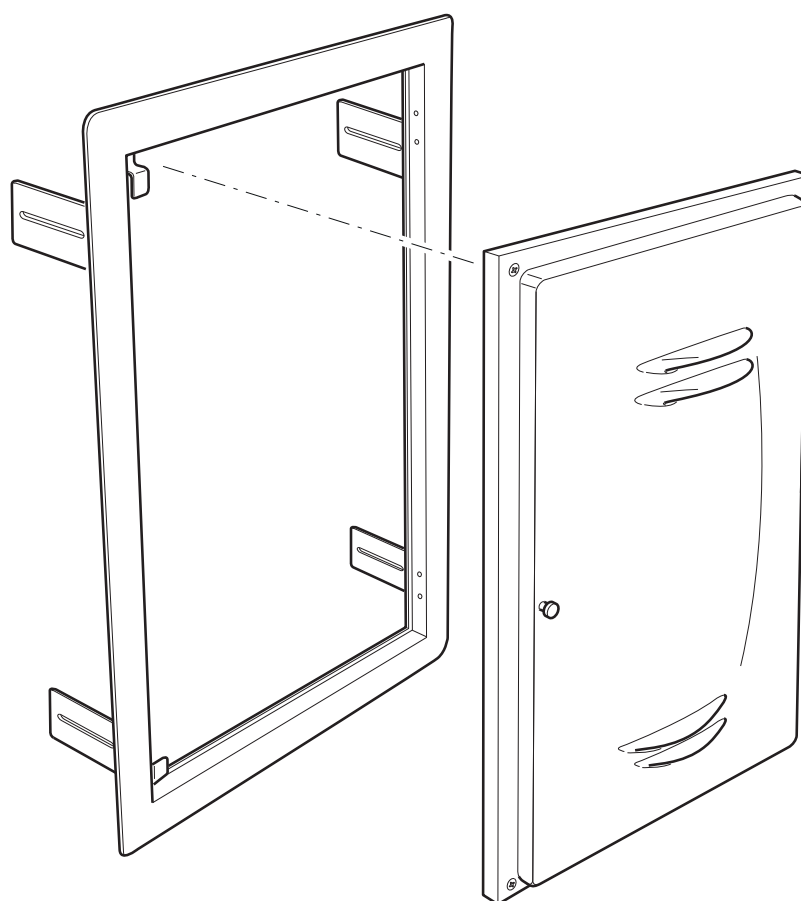


FRAME AND DOOR FOR GDABOX2

Assembly instructions



By

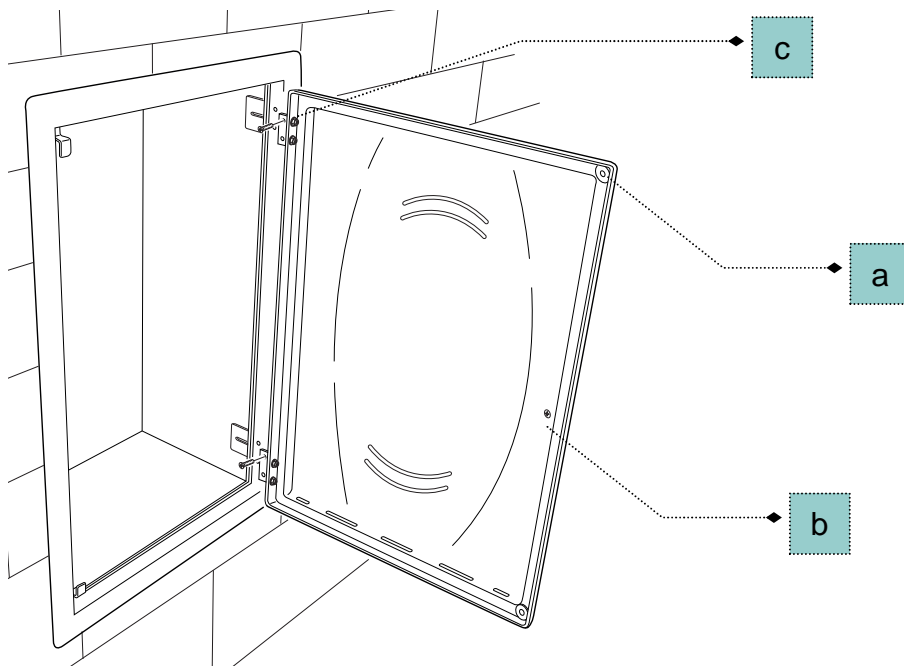
**GENERAL
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








ATTENTION The door is predisposed to be **REVERSIBLE** and can consequently be opened from the right or the left according to the requirements

A. DESCRIPTION OF THE BUILT IN BOX

- a. Area for the mounting of the magnets
- b. Spot for the mounting of the knob
- c. Holes for the mounting of the hinges



B. ACCESSORIES SUPPLIED

	n. 1 Piece opening knob
	n. 2 Pieces hinges
	n. 1 piece screw type M 4x10 to fix the knob to the door
	n. 4 pieces screws type M5x16 to fix the hinges to the door
	n. 4 pieces screws Mx30 for fixing central vacuum unit bracket
	n. 8 pieces screws type M 4x12 to fix the hinges to the door
	n. 4 pieces nuts to fix the hinges to the door
	n. 4 pieces washers to fix the hinges to the door
	n. 2 pieces magnets to close the door
	n. 2 pieces screws type M3x8 for fix the magnets
	n. 2 M3 nuts to mounting magnets

By

C. INSTALLATION OF THE DOOR

After having chosen whether the door has to be opened from the left or the right proceed with the assembly of the components

C.1 HINGES ASSEMBLY (Fig.1)

1. Fix the hinge to the box using its screws M 4x12.
2. Fix the hinge to the door © with its screws M 4x12.

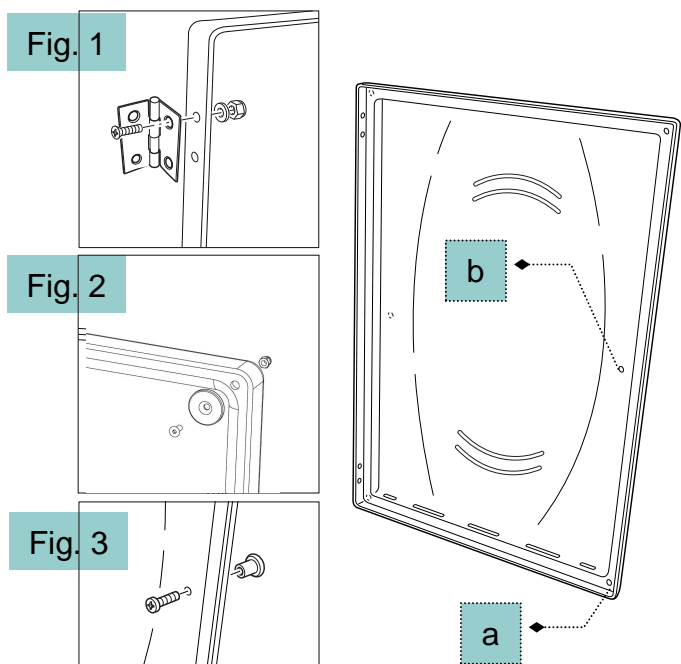
N.B. The junction of the hinge has to be on its inside.

C.2 ASSEMBLY OF THE MAGNETS (Fig.2)

1. Drill a hole with the 4 mm tip in the prefixed spots (a) on the opposite side of the hinges.
2. Fit the magnets on the inside of the door, fixing them with the screws and the blind nuts.

C.3 ASSEMBLY OF THE KNOB (Fig.3)

1. Drill a hole with the 4mm tip in the prefixed spot (b) opposite to the hinges.
2. Fix the knob externally using on the inside its specific screw.



C.4 – FRAME AND DOOR MOUNTING

1. Fix the hinge to the box using its screws M 5x16.(Fig. 4)
2. Fix the hinge to the door © with its screws M 4x12(Fig. 5)

Fig. 4

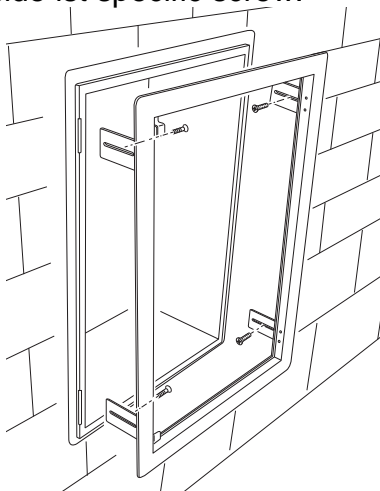
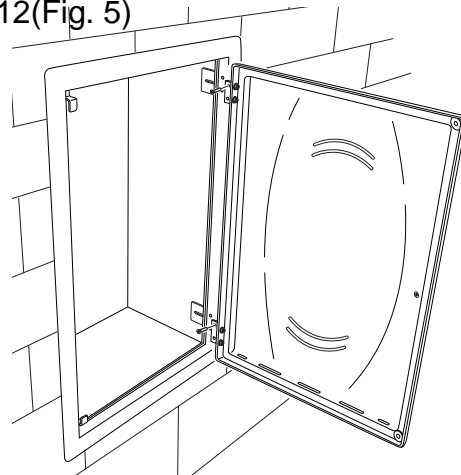


Fig. 5





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CONNECTION TO THE CENTRAL VACUUM UNIT

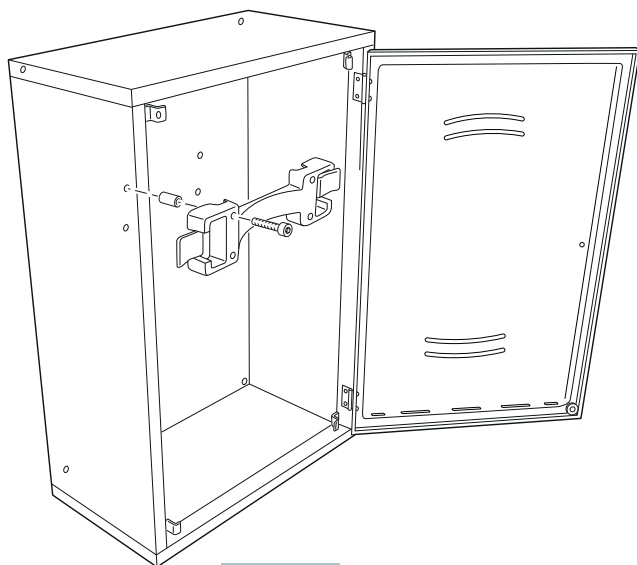


Fig. 6

1. Assemble the bracket in the foreseen holes with the given screws M5X30 (Fig.6).
2. Hook the central frontally putting pressure until the click.
3. Connect the incoming hose of the central from one of the two possible entries with the flexible hose and block it with the faucets (components included in the central).
4. Connect the expulsion pipe from one of the two possible outlets with the flexible pipe and lock it with the clamps (components supplied in the control unit).
5. Where foreseen connect the two power supply wires for the inlets with the wires black and red present in the central with the inside of the electric box four modules already fixed in one of the two inlets.
6. Connect the power supply plug 240 V with the Schuko socket installed in the electric box four modules.